

Date: Thursday, 13/11/2008 10:05:27 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACER
Job Number : 43376	
Estimate Number : 11605	
P.O. Number :	Part Number : D2929
This Issue : 13/11/2008 S.O. No. :	Drawing Number : D2929 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 11	Drawing Revision : B
Previous Run : 43376	Material :
Written By : <u>JS 08-11-13</u>	Due Date : 20/11/2008 Qty: 20 Um: Each
Checked & Approved By :	
Comment : Est A 04.08.05 New issue KJ/JLM	
est B 07.08.07 ECN930 EC verified by:JLM	
Est Rev:C 08-11-13 Now on Waterjet JLN Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S100	6061-T6 .100 Sheet
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Comment: Qty.: 0.0446 sf(s)/Unit Total : 0.8925 sf(s)
M6061-T6 .100 SHEET
Batch: 102201 IB 8-11-20

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D2929
Dwg Rev: B IB 8-11-20
Prog Rev: B

(24)

2-Deburr if necessary IB 8-11-20

3.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 081121 (24) lowles

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

M-1 08/11/22

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Drawing Name: SPACER

Job Number: 43376

Part Number: D2929

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



ml 08 11 22

(25)



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0

~~QC5~~

INSPECT WORK TO CURRENT STEP



ml S



Comment: INSPECT WORK TO CURRENT STEP

06/11/24

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Pc 08/11/24 (25)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

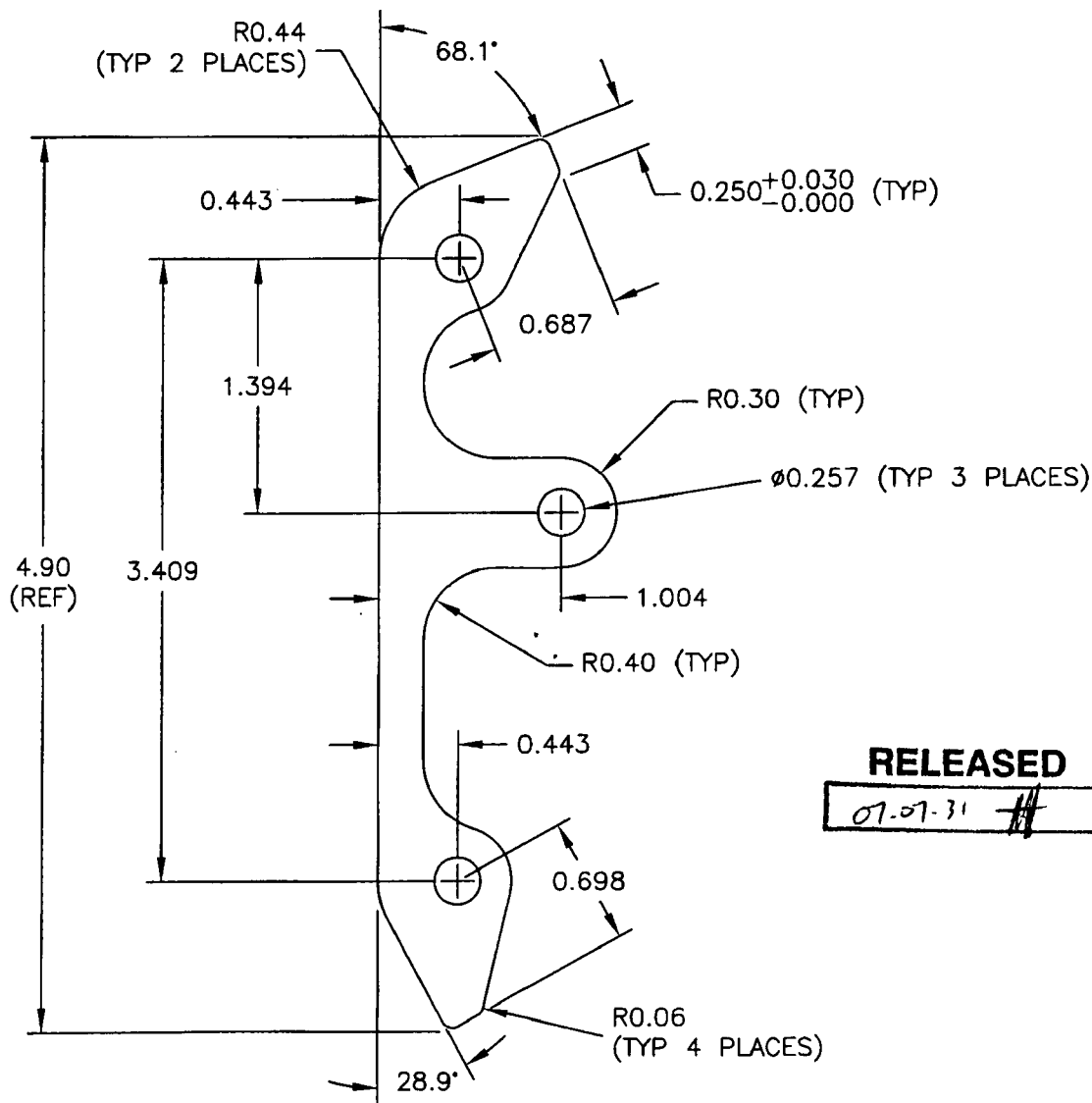
Job Completion



MF 08-11-24

DART

DESIGN <i>GP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>HH</i>	DRAWING NO. D2929	REV. B SHEET 1 OF 1
DATE 07.06.26		TITLE SPACER	SCALE 1:1
A	99.10.27	NEW ISSUE	
B	07.06.26	ADD 6061-T6; UPDATE NOTES	

**NOTES:**

- 1) MATERIAL: ALUMINUM 6061-T6/T62 SHEET, 0.100 THICK, PER QQ-A-250/11, OR AMS 4025/4027 (REF DART SPEC M6061T6S.100) OR ALUMINUM 5052-H32/H34 SHEET, 0.100 THICK, PER QQ-A-250/8, OR AMS 4016 (REF DART SPEC M5052H32S.100)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43376

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